

## Targets and Results

The goals and results of the initiatives for safety under the fiscal 2011 Responsible Care activities are as follows.

### Review of FY2011 Targets and Results

★★★Target reached ★★Target almost reached ★Improvement needed

Theme	FY2011 Targets	FY2011 Results	Self - assessment	FY2012 Targets
<b>Eliminate safety incidents</b>	1. Full implementation of plant safety evaluations	Implemented 13 evaluations	★★★	1. Full implementation of plant safety evaluations
	2. Implement specialized RC audits <sup>1</sup> (at least 1 per year at all 4 plants)	Implemented 1 audit at all 4 plants	★★★	2. Implement specialized RC audits (at least 1 per year at all 4 plants)
	3. Implement training to raise awareness of accident prevention (at 4 plants and 1 group company)	Implemented at 4 plants and 1 group company	★★★	3. Implement training to raise awareness of accident prevention (at 4 plants and 1 group company)
	4. Zero safety incidents <sup>2</sup>	4 safety incidents	★	4. Zero safety incidents
<b>Eliminate workplace accidents</b>	1. Zero lost-time accidents, zero serious non-lost-time accidents	5 lost-time accidents, 1 serious non-lost-time accident	★	1. Zero lost-time accidents, zero serious non-lost-time accidents
<b>Promote safety in logistics</b>	Zero accidents in logistics	Zero accidents in logistics	★★★	Zero accidents in logistics

1. Specialized RC audits

As stipulated by ZEON's Responsible Care Policy, an audit conducted by a team led by the head of the Environmental and Safety Affairs Department to confirm the status of RC implementation from an expert's point of view. Sometimes simply called "specialized audit." In contrast, a general RC audit, or general audit, is an RC audit conducted by a team led by the director in charge of environment and safety. The team visits company worksites once a year to check on the status of RC implementation from a managerial perspective.

2. Safety incident

According to company rules, the occurrence of a fire, explosion, leakage, rupture, runaway reaction, or other such event, or in the near-occurrence of one of these events, an event that could have occurred if actions were delayed, or an event in which signs of its potential occurrence were observed.

While the number of workplace accidents has been declining in the last several years, we experienced a higher number of workplace accidents in fiscal 2011. We will strive to eliminate workplace accidents and safety incidents by going back to our safety philosophy and renewing our efforts to maintain safety.