

# ZEONANO®SG101/ PTFE composites

## Features

Prototype name: PL001TF-RD

The addition of a very small amount of ZEONANO®SG101 provides antistatic performance for highly insulating fluoropolymers.

## Physical property

### Antistatic properties

A small amount of 0.05 wt% achieves  $10^3 \Omega \cdot \text{cm}$  !

Base resin	PTFE
ZEONANO® SG101 content	0.05 wt%
Volume resistivity	$10^2 \sim 10^5 \Omega \cdot \text{cm}$

※ Above values are not guaranteed.

### Cleanliness

PL001TF-RD: composites of ZEONANO®SG101/ PTFE  
Specimen size: 20 x 10 x 50 mm

	TOC analytical	Elemental impurity analysis
Test object	PL001TF-RD, PTFE	PL001TF-RD, PTFE
Analytical items	TOC (total organic carbon)	Elemental impurities (34 elements)
Test solution	Ultrapure water (specific resistance: $\geq 18.0 \text{M}\Omega \cdot \text{cm}$ )	3.6% hydrochloric acid (EL-UM grade)
Test conditions	Specimen immersed at 85 °C for 24 hours	Specimens immersed at room temperature for 24 h and 168 h

#### ● Below TOC detection limit

Analytical samples	PL001TF-RD	PTFE
TOC µg/L	<100	<100 (※ <0.294 µg/cm²)

#### ● Less than detection limit of eluted

Analytical samples	PL001TF-RD	PTFE
Analytical metal species	<b>Metal of interest 34 elements</b> Ag, Al, As, Au, B, Ba, Be, Bi, Ca, Cd, Co, Cr, Cu, Fe, Ga, Ge, In, K, Li, Mg, Mn, Mo, Na, Nb, Ni, Pb, Pd, Sb, Sn, Sr, Ta, Ti, Zn, Zr	
Analytical results	All 34 elements below the detectable limits (0.1 ppb(0.294 ng/cm²))	

### Comparison of physical properties

PL001TF-RD:  
composites of ZEONANO®SG101/ PTFE

	PL001TF-RD ※ZEONANO®SG101: 0.05 wt%	PTFE+CB ※CB:2 wt%	PTFE
Volume resistivity( $\Omega \cdot \text{cm}$ )	$4.6 \times 10^3$	$1.9 \times 10^4$	$> 10^{15}$
Tensile strength *	96 %	53 %	100 %
Compressive strength* 10% deformation	103 %	108 %	100 %
Flexural strength *	105 %	112 %	100 %
Elastic modulus in bend *	102 %	105 %	100 %

※ Tensile strength, compressive strength, flexural strength, and flexural modulus are relative values when PTFE is 100 %.

## Applications

- Equipment parts for semiconductor manufacturing

**ZEON**