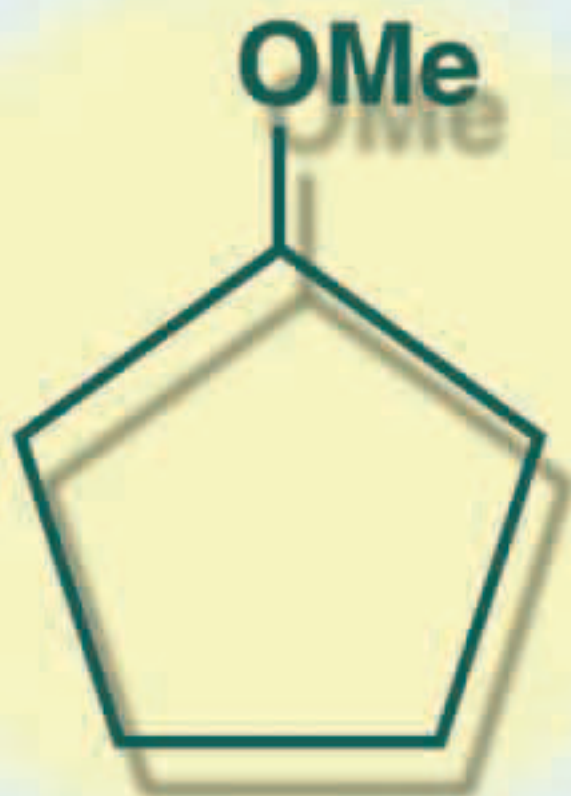


Novel hydrophobic ether solvent

# Cyclopentyl methyl ether

## CPME



 **ZEON CORPORATION**

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Cyclopentyl methyl ether (CPME) is a totally new hydrophobic ether solvent, which was established out of Zeon's unique synthetic technology and C5 raw materials. Unlike other common ether solvents, CPME has unique excellent properties and is widely applicable as a replacement for Tetrahydrofuran (THF), Methyl Tert-Butyl Ether (MTBE), Dioxane and other existing ether solvents.



$C_6H_{12}O=100.16$

CAS	5614-37-9
TSCA	Approved
ELINCS	Approved
Japan	3-4548

## Benefits

### ●HIGH HYDROPHOBICITY

Easy separation and recovery from water, reducing emissions and wastewater

Wide applicability as a reaction, extraction and crystallization solvent, giving simple and One-pot syntheses

### ●WIDE LIQUIDITY RANGE

Wide applications from lower to higher temperature, accelerating reaction rate

### ●LOW HEAT OF VAPORIZATION

Saving energy for distillation and recovery

### ●RESIST PEROXIDE FORMATION

Low exothermic decomposition energy of the peroxide

### ●NARROW EXPLOSION AREA

### ●RELATIVELY STABLE TO ACIDS OR BASES

### ●EASY DRYING

## Applications

Grignard Reaction, Suzuki Coupling, Buchwald Amination, Metal Reductions ( $NaBH_4$ ,  $LiAlH_4$ ,  $i-Bu_2AlH$ ), Reactions with  $n-BuLi$ , Reactions with Lewis Acid, Friedel Crafts Reactions

REACTIONS

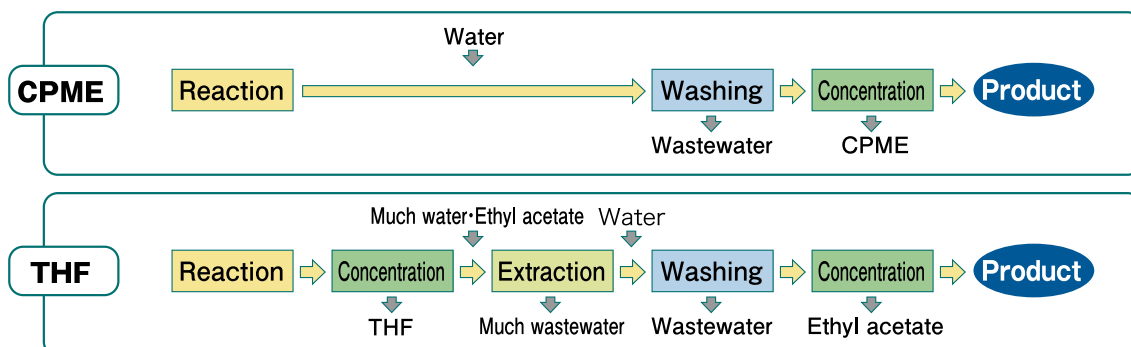
EXTRACTIONS

CRYSTALLIZATIONS

POLYMERIZATIONS

COATINGS

## Organic Processes with CPME vs. THF

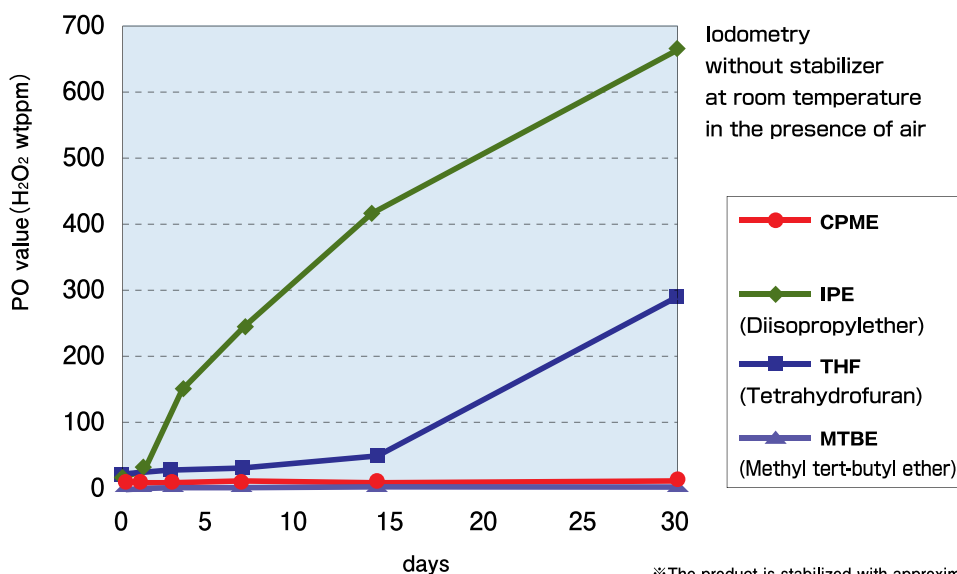


## Physical Properties

	CPME	MeTHF	THF	Diethyl ether	Dioxane	MTBE
Density (20°C) [g/cm <sup>3</sup> ]	0.86	0.85	0.89	0.71	1.03	0.74
Vapor specific gravity (air=1)	3.45	2.97	2.49	2.56	3.3	3.03
Boiling point [°C]	106	80	65	34.6	101	55
Melting point [°C]	< -140	-136	-108.5	-116.3	11.8	-108.7
Viscosity (20°C) [cP]	0.55	0.6 (25°C)	0.55	0.2448	1.31	
Surface tension (20°C) [mN/m]	25.17	Unknown	26.4	17.3	33.74	19.8
Heat of vaporization (boiling point) [Kcal/kg]	69.2	89.7	98.1	86.08	98.6	81.7
Specific heat (20°C) [Kcal/kg·K]	0.4346	Unknown	0.469	0.5385	0.41	0.51
Refractive index (20°C)	1.4189	1.406	1.407	1.353	1.422	1.369
Solubility parameter [(cal/cm <sup>3</sup> ) <sup>1/2</sup> ]	8.4	8.52	9.5	7.4	Unknown	Unknown
Dielectric constant (25°C)	4.76	7	7.58	4.197	2.227	Unknown
Dipole moment [D]	1.27 (calcd)	Unknown	1.7	1.12	0.45	Unknown
Azeotropic temperature with water [°C]	83 <sup>(*)</sup>	71(b)	64	34.2	87.8	—
Solubility in water (23°C) [/g100g]	1.1	14	∞	6.5	∞	4.8
Solubility of water in the solvent (23°C) [/g100g]	0.3	4.4	∞	1.2	∞	1.5
Flash point [°C]	-1	-11	-14.5	-45	12	-28
Ignition point [°C]	180	270	205	180~190	180	460
LogPow	1.59	Unknown	0.47	0.89	-0.42	1.06
Explosion range [vol%] Lower limit	1.1	1.5	1.84	1.85	2	1.6
Upper limit	9.9	8.9	11.8	48	22	15.1

\*Azeotropic composition: CPME83.7 / water 16.3 (wt%) oil phase: CPME98.9 / water 1.1 (wt%) water phase: CPME0.78 / water 99.22 (wt%)

## Peroxide Formation of Ether Solvent



※The product is stabilized with approximate 50 ppm of BHT

## Product Specifications

Purity (GC%)	99.9 % min
Water (ppm)	100 ppm max
Color (Hazen No)	10 max
Peroxide	50 mgeq/kg max

## Packing

170kg Drum, 16kg Can

# ZEON

- The information contained herein is believed to be reliable, but no representations, guarantees or warranties of any kind are made as to its accuracy, suitability for particular applications or results to be obtained.
- Please read the Material Safety Data Sheet (MSDS) carefully prior to handling.
- This product was developed for the applications in this brochure. In case of other applications, please handle under your confirmation of safety for the applications, or please talk to Zeon Corporation beforehand.

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